

Noryl* Resin N190X

Americas: COMMERCIAL

PPE+PS blend. Unfilled. Non-brominated, non-chlorinated FR system. UL94 V0/5VA rated. RTI Elec/Imp/Str 95/80/95. Dielectric strength. Suitable for E/E market applications.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	610	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	480	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 50 mm/min	3.6	%	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	9	%	ASTM D 638
Tensile Modulus, 50 mm/min	26300	kgf/cm ²	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	990	kgf/cm ²	ASTM D 790
Flexural Stress, yld, 2.6 mm/min, 100 mm span	930	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	25400	kgf/cm ²	ASTM D 790
Flexural Modulus, 2.6 mm/min, 100 mm span	23400	kgf/cm ²	ASTM D 790
Hardness, Rockwell R	120	-	ASTM D 785
Taber Abrasion, CS-17, 1 kg	76	mg/1000cy	ASTM D 1044
Tensile Stress, yield, 50 mm/min	58	MPa	ISO 527
Tensile Stress, break, 50 mm/min	50	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	3.2	%	ISO 527
Tensile Strain, break, 50 mm/min	9.2	%	ISO 527
Tensile Modulus, 1 mm/min	2600	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	87	MPa	ISO 178
Flexural Modulus, 2 mm/min	2350	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	73	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	29	cm-kgf/cm	ASTM D 256
Izod Impact, notched, -30°C	10	cm-kgf/cm	ASTM D 256

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23±176.C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

Source GMD, last updated:

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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
IMPACT			
Instrumented Impact Total Energy, 23°C	509	cm-kgf	ASTM D 3763
Izod Impact, notched 80*10*4 +23°C	20	kJ/m ²	ISO 180/1A
Charpy Impact, notched, 23°C	20	kJ/m ²	ISO 179/2C
THERMAL			
Vicat Softening Temp, Rate B/50	104	°C	ASTM D 1525
HDT, 0.45 MPa, 3.2 mm, unannealed	95	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	78	°C	ASTM D 648
HDT, 1.82 MPa, 6.4 mm, unannealed	86	°C	ASTM D 648
CTE, -40°C to 40°C, flow	7.7E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	8.1E-05	1/°C	ASTM E 831
Thermal Conductivity	0.24	W/m-°C	ASTM C 177
Vicat Softening Temp, Rate B/120	107	°C	ISO 306
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	95	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	82	°C	ISO 75/Af
Relative Temp Index, Elec	95	°C	UL 746B
Relative Temp Index, Mech w/impact	80	°C	UL 746B
Relative Temp Index, Mech w/o impact	95	°C	UL 746B
PHYSICAL			
Specific Gravity	1.13	-	ASTM D 792
Water Absorption, 24 hours	0.08	%	ASTM D 570
Mold Shrinkage, flow, 3.2 mm	0.5 - 0.7	%	SABIC Method
Melt Flow Rate, 280°C/5.0 kgf	20	g/10 min	ASTM D 1238
Melt Volume Rate, MVR at 280°C/5.0 kg	23	cm ³ /10 min	ISO 1133
ELECTRICAL			
Volume Resistivity	1.8E+16	Ohm-cm	ASTM D 257
Dielectric Strength, in oil, 3.2 mm	19.2	kV/mm	ASTM D 149

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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
ELECTRICAL			
Relative Permittivity, 100 Hz	2.74	-	ASTM D 150
Relative Permittivity, 100 kHz	2.6	-	ASTM D 150
Dissipation Factor, 100 Hz	0.013	-	ASTM D 150
Dissipation Factor, 100 kHz	0.0055	-	ASTM D 150
Arc Resistance, Tungsten {PLC}	7	PLC Code	ASTM D 495
Hot Wire Ignition {PLC}	2	PLC Code	UL 746A
High Voltage Arc Track Rate {PLC}	4	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	2	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	1	PLC Code	UL 746A
FLAME CHARACTERISTICS			
UL Recognized, 94HB Flame Class Rating (3)	1.01	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating (3)	1.47	mm	UL 94
UL Recognized, 94-5VA Rating (3)	2.99	mm	UL 94
Oxygen Index (LOI)	39	%	ASTM D 2863

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	75 - 80	°C
Drying Time	3 - 4	hrs
Drying Time (Cumulative)	8	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	250 - 275	°C
Nozzle Temperature	250 - 275	°C
Front - Zone 3 Temperature	240 - 275	°C
Middle - Zone 2 Temperature	225 - 270	°C
Rear - Zone 1 Temperature	215 - 265	°C
Mold Temperature	55 - 75	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	20 - 100	rpm
Shot to Cylinder Size	30 - 70	%
Vent Depth	0.038 - 0.051	mm

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